



Pakistan State Oil Company Limited

PSO House, Khayaban-e-Iqbal, Clifton, Karachi-75600, Pakistan
Telephone (021) 9203866-85 Fax (021) 9203796

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RFQ No	LM19600SI	
DATE	09.04.2026	

REQUEST FOR QUOTATION

(THIS IS PRICE ENQUIRY-NOT AN ORDER)
SAP No.6100016393

Company PSO Dummy Vendor
PAKISTAN

QUOTATION REQUIRED

ON (Date)	23.04.2026	BY (Time)	
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Please quote your best price for all items of following specifications. Please read the instructions attached herewith Rs. _____ EARNEST MONEY %
PO/DD NO. _____

Title: Major Overhauling of Techne Blow Molding Machine System 15000 SN

S.No.	Description/Specifications	Location	Unit	Qty	Unit Price Rs.	Amount Rs.
1	<u>Overhauling of BMM 15000 SN</u>	CMU (Manufacturing)				
1.01	<u>Mechanical maintenance contract</u> Services are required for the complete overhauling of the Techne Blow Molding Machine System 1500SN. The scope of work includes mechanical and electrical isolation of the machine, complete dismantling of all machine units, washing and cleaning, and thorough inspection of all mechanical moving and stationary parts, components, and accessories. Complete dismantling of mold platens for inspection of wear, metal loss, damaged or out-of-order fasteners (male and female), cracks, misalignment, and other defects. Carry out necessary repair, machining, grinding, and alignment as required. Replace bushes, guide rods, fasteners, and liner bush bearings prior to reassembly. Conduct final inspection of all parts using a checklist to ensure the required degree of accuracy within bilateral tolerance limits, specified Rockwell hardness values, and surface finish standards. Reinstall all parts with proper clearance and alignment. * Complete dismantling of the carriage block unit and tie bars, followed by detailed inspection and necessary repairs. * Complete alignment and inspection of the blow unit. * Complete dismantling of the die core unit. * Complete dismantling of the pre-punch unit. * Complete dismantling of the parison cutter unit.		EA	1		
1.02	<u>Mechanical maintenance contract</u> Dismounting of the mold platen lower shaft, followed by grinding, sizing, and polishing to the required dimensions (Ø60 mm x 1260 mm).		EA	2		
1.03	<u>Mechanical maintenance contract</u> Dismounting of the mold platen upper shaft, followed by grinding,		EA	4		



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	sizing, and polishing to the required dimensions (Ø50 mm x 400 mm).					
1.04	Mechanical maintenance contract Providing and installation of linear bush bearings after removal of the defective bush bearing (Size: 70 mm x 60 mm).		EA	8		
1.05	Mechanical maintenance contract Providing and installation of linear bush bearings after removal of the defective bush bearing (Size: 60 mm x 60 mm).		EA	4		
1.06	Mechanical maintenance contract Machining and restoration of the bush seating area to the specified dimensions and tolerance.		EA	12		
1.07	Mechanical maintenance contract Grinding, polishing, and sizing of the blow pin support shaft to the required dimensions (Ø40 mm x 900 mm).		EA	4		
1.08	Mechanical maintenance contract Uninstallation of old linear bush bearings and provision and installation of new bearings (Size: 40 mm x 60 mm).		EA	4		
1.09	Mechanical maintenance contract Servicing and repair of the precision cutter unit with hydraulic cylinder, including fabrication and installation of a new metallic nut.		EA	1		
1.10	Mechanical maintenance contract Provision and installation of slider bearings (THK HSR 25).		EA	4		
1.11	Mechanical maintenance contract Servicing and repair of the main carriage with precision grinding and polishing of tie bars to specified dimensions (100.5 mm x 1800 mm).		EA	2		
1.12	Mechanical maintenance contract		EA	2		



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1.13	Provision and installation of linear bush bearings (Size: 140 mm) along with development of a lubrication system. Mechanical maintenance contract		EA	2		
1.14	Provision and installation of new gearboxes, including alignment of the defective gearbox and commissioning to ensure proper function. Mechanical maintenance contract		EA	6		
1.15	Provision and installation of aluminum pre-punch bars as per design specifications (Size: 750 mm x 10 mm). Mechanical maintenance contract		EA	12		
1.16	Aluminum side plates (arms) for pre-punch bars, manufactured as per design specifications. Mechanical maintenance contract		EA	22		
1.17	Repair of the hydraulic system, including dismantling of parts, fabrication and installation of new metallic seals to replace defective rubber seals, with leak-free and secure installation. Mechanical maintenance contract		EA	1		
1.18	Transport of machine unit components to the workshop for servicing and back to the terminal. Mechanical maintenance contract		EA	1		
	Replacement of oil seals set of different parts with new one of blow molding machine15000SN. # Blow pin seal set(imported) # Mold cylinder seal set(imported) # Carriage cylinder seal set(imported)		EA	1		



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1.19	<p># Solenoid valve seal set(imported)</p> <p>Mechanical maintenance contract</p> <p>Replacement of hydraulic fittings (seated bend, elbow, straight nipple, barrel nipple)</p> <p>Terms & Conditions:</p> <p>1.,,Scope of Work: The vendor shall perform complete dismantling, inspection, repair, replacement, alignment, polishing, hydraulic system servicing, lubrication system updates, and final functional testing of the Blow Molding Machine System 15000 SN as per the approved scope of work.</p> <p>2.,,Experience Requirement: Only vendors with verifiable past experience in the overhauling of Blow Molding Machines will be considered. Vendors must provide evidence of similar completed jobs along with references.</p> <p>3.,,Proof of Experience: Vendors failing to submit documentary proof (purchase orders, completion certificates, or client references) of prior similar work will not be considered for this job.</p> <p>4.,,Geographical Eligibility: Only vendors based in Karachi are eligible to participate. Vendors located outside Karachi will not be considered.</p> <p>5.,,Compliance with Standards: All work must comply with the technical specifications, safety standards, and quality requirements of the Blow Molding Machine System 15000 SN.</p> <p>6.,,Warranty/Guarantee: The vendor must provide a minimum warranty of workmanship and replaced parts for at least 6 months from the date of commissioning.</p> <p>7.,,Completion Timeline:</p>		EA	75		



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	<p>The job must be completed within the agreed timeline as per the contract. Delays without valid justification may lead to penalties as per PSO policies.</p> <p>8.,,Testing and Acceptance: Post-overhauling, the machine will undergo functional testing and inspection by PSO engineers. Only upon satisfactory performance will the job be considered complete and payment released.</p> <p>9.,,Safety and Site Regulations: The vendor shall strictly follow all HSE rules, site access protocols, and operational safety guidelines during the execution of the job.</p> <p>10.,,Payment Terms: Payment will be processed after successful completion, inspection, and acceptance of the work. Partial payments are subject to management approval and as per PSO financial policy.</p> <p>11.,,Right to Reject: PSO reserves the right to reject any vendor who fails to meet the technical, experience, or geographical eligibility criteria, or who does not comply with the scope of work and quality standards.</p> <p>12.,,Liability: Any damage caused to the machine or related systems due to vendor negligence will be the responsibility of the vendor and must be rectified at their own cost.</p>					