



GOVERNMENT OF PAKISTAN
FINANCE DIVISION
PAKISTAN MINT, LAHORE
Modernization & Upgradation of Pakistan Mint Phase-II (A)

Purchase Order No:M&E/08/2025-26

Dated 10 June, 2026

M/s AJCL (Pvt) Ltd.,
113-A, Sindh Muslim Cooperative Housing
Society, Shahrah-e-Faisal,
P.O.Box 7482,
Karachi.
Tel: +92 21 111252575

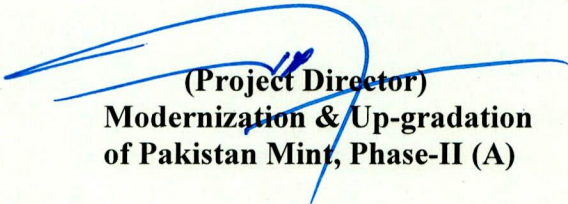
Subject: **PURCHASE ORDER FOR SUPPLY, INSTALLATION, TESTING & COMMISSIONING OF HIGH SPEED EDGE INSCRIPTION (EDGE LETTERING) AND RIMMING MACHINE**

Please supply the following items as per your Technical/Financial Bid offers. Details given below:

S.No	Description	QTY	MAKE	PRICE IN PKR
01	Supply, Installation, Testing and Commissioning of High Speed Edge Inscription (Edge Lettering) and Rimming Machine <ul style="list-style-type: none">For coin Blanks diameter range from 14 mm to 50 mmProduction rate : 140,000 pieces/ hour (for coin blanks 14mm to 50mm range)Speed of knurling disc: 40-95 RPMMotor rating for main drive: 5.5 kWSpeed of main motor at 50 Hz: 1.500 RPMMain circuit: Voltage: 3 X 400 V Tolerance: ± 10 % Frequency: 50 Hz Tolerance: ± 1 % Short circuit current: max.50 kACounting Device for blanksManual feed chuteAC motor & Electrical equipment according to DIN EN 60204-1 regulations.Coin blank conveyor with special chainSpare & Wear Part packageRimming tool set usable for 02 denominationsEdge-Lettering tool set usable for 01 denominationDrive running in oil bath.Central recirculating oil lubricationAutomatic feeding of coin blanks by feed hopper with attached gear motor.Infinitely variable drive installed in the machine base including adjustable motor base plate for the variable speed gear.Expanding motor pulleyWide V-belt with internal gearing4 push buttonsTool space cover- pivotable	01	Germany	412,852,084/-

	<ul style="list-style-type: none"> Precision adjustment of the rimming jaws by means of dial gauges, AC motor, enclosure IP 54, Model B6, installed and wired to a terminal strip including control devices built into the machine base. <p>Machine and all components should be delivered at site with proper installation & commissioning on site.</p>			
2	Supply, laying & termination of power cable 10 sq mm 4 core copper conductor (price per meter) as per site requirement.	50 MTR	FAST,NEWAGE, PAKISTAN OR EQUIVALENT	270,000/-
3	Supply, laying & termination of earth cable 4-sqmm 1 core copper conductor (price per meter) as per site requirement.	100 MTR	FAST,NEWAGE, PAKISTAN OR EQUIVALENT	75,000/-
4	Galvanized/painted cable tray gauge 16 from machine to panel size 350x125mm with cover installation & commissioning in all aspects (price per meter) as per site requirement.	20 MTR	REPUTED	190,000/-
5	Supply of pneumatic pipe ss or flexible from source to machine installation in complete aspect size 3/4'' or similar (price per meter) as per site requirement.	10 MTR	REPUTED	28,000/-
6	Supply of water from source to machine in all aspect HDPE/PPRC pipe size 3/4'' (price per meter)	10 MTR	REPUTED	8500/-
7	Minor civil works like machine foundation/fixation and machine isolation cabin on site as per requirement etc	1 JOB	REPUTED	600,000/-
8	Lubricant Oil for Machine	JOB	REPUTED	500,000/-
TOTAL				Rs.414,523,584/-
(Rupees Four hundred fourteen million five hundred twenty three thousand five hundred eighty four only)				
Delivery Period = 05 months Minimum 01 Year warranty (labor & parts) Machine and all components should be delivered at site with proper installation, testing and commissioning on site.				

Note: All terms & conditions mentioned in Tender bidding documents shall also apply.


(Project Director)
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